

## **Purchasing Receipts**

PO No	Supplier	Line Item No			Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit
PO038839	ACI001-VC	1	1	Net 30	M303R1.800,	303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft				48	1/26/2018	48	( )	\$030000	Stock	1/26/2018	\$ 8.06 / ft
		2		4		6061-T6 Bar .500 X 1.25 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				20		20	Ĭ	S038061	Stock	1/26/2018	S 2.01 / ft
		4		-	•	6061-T6 Bar 2.00 X 1.25 MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-A-25/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR ASTM B221 receive ft				24		24		\$035862	Stock	1/26/2018	S 10 11/fi
		6			M6061T6B2 000X08.00					4		4		\$036063	Stock	1/26/2018	\$ 71.25 / ft
		7				8061-T6 Aluminumbar 4.500" X 4.500" : MATERIAL: 6061- IEV/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 1117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 DR ASTM B211 OR				6		6		\$03506	Stock	1/26/2018	\$ 130.33 / ft
		8				S061-T6 Bar 1.25 X 4.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 DR ASTM B211 OR				12		12	7	5035065	Stock	1/26/2018	5 22.92 / ft
	-	9		and the second	M6061T6B2,500X04.500					6		6		5036066 8	Slock	1/26/2018	49_17 / ft

Plex 1/27/2018 8:32 AM Dart Dubois Pascal



Billed to

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

ACIER OUELLETTE INC.
935, Boul. du Hâvre
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Delivery date** Date 2018/01/22 2018/01/26

Customer N°

CLI0001056

Processed by Your order N° 038839 Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

**Credit Terme** Net 30 Days

ROUND SS 1 303 RJ RSS-1303-V 4 X 12' R/L HEAT AC12953-TH-25/01 FLAT ALU 1/2 X 5 6 FAL-125-V 3 X 12' HEAT AC12953-TH-25/01 FLAT ALU 1 1/4 X 2 FAL-1142-V 2 X 12' HEAT		1 24
ROUND SS 1 303 RANDOM RSS-1303-V  4 X 12' R/L HEAT AC12953-TH-25/01  FLAT ALU 1/2 X 5 6061-T6 RANDOM FAL-125-V  2492  3 X 12' HEAT AC12953-TH-25/01  FLAT ALU 1 1/4 X 2 6061-T6 RANDOM FAL-1142-V  2456  2 X 12' HEAT	<b>Product Description</b>	Instruction F-M
128.16 105.88 70.56	Weight	Delivery Route
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H	Inter	
S	Internal Use Only	
OUT	Only	

NIR: R-109516-6



Billed to

Shipped to

, Ontario,

DART AEROSPACE LTD

HAWKESBURY, Ontario, K6A 1K7

1270, ABERDEEN ST.

# ACIER OUELLETTE INC.

**DELIVERY - CLIENT** 

Customer N°

CLI0001056

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Date **Delivery date** Your order No 038839 2018/01/26 2018/01/22

Salesman Processed by Josianne Bourdon

Carrier Net 30 Days OUELLETTE VALLEYFIELD

**Delivery Route** Att : CHANTAL LAVOIE Tél.: 613-632-5200 Page **Credit Terme** 

Instruction F-M	Delivery Route	UT	Page	Ø	2		
Product Description	Weight		M	PCS NB		Internal Use Only	hiy
	3	43	CMD	EXP B/O	NI	I S C	TUO
4 FLAT ALU 2 X 5 6061-T6 NS	141.12	12.00 PI_\$CLB	\$CLB				
3330				<del>-</del> 6			
1 X 12' HEAT AC12953-TH-25/01							
5 FLAT ALU 2 X 8 6061-T6 NS FAL-28 9467	75.18	4.00 PI_\$CLB	SCLB	\$			
IX4' HEAT				7.			
AC12953-TH-25/01				_(			
6 SQUARE ALU 4 1/2 6061-T6 NS CAL-412 <b>9957</b>	145.80	6.00 PI_\$CLB	\$CLB				
1 X 6' HEAT AC12954-RM-25/01				E. X			
				*			

NIR: R-109516-6



Billed to

DART AEROSPACE LTD

Shipped to

, Ontario,

HAWKESBURY, Ontario, K6A 1K7

1270, ABERDEEN ST.

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 ACIER OUELLETTE INC.

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

**DELIVERY - CLIENT** Date Customer N° 2018/01/22 CLI0001056

Your order No Delivery date 038839 2018/01/26

Processed by Josianne Bourdon

Salesman

Carrier

**OUELLETTE VALLEYFIELD** 

**Credit Terme** Net 30 Days

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Product Description		1/4 X 4 1/2	FAL-114412 <b>9693</b>	1 X 12' HEAT AC12953-TH-25/01	8 FLAT ALU 2 1/2 X 4 1/2 6061-T6 NS FAL-212412 9283		AC12953-TH-25/01	UP17272-1UL72/01		
Delivery Route Weight		79.38			80.88					
Otv 5	Ash	12.00			6.00					
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ial Us	SC	-			-					
Internal Use Only	OUT									

Conditions:

Total Weight (Lbs): 826.96

NIR: R-109516-6

All sold and delivered materials remain the property of "Acier Quellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Quellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge. Prepared By: Verified By: Delivered By: Time

Customer's Signature		
	_	_ _
Date		 

Total (\$CAD)



Order - Sales

Copy

CO00070778

Billed to DART AEROSPACE LTD Shipped to ACIER OUELLETTE INC. Ord 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 860-467-4248 Fax: 450-377-5696 Mtl: \$14-336-4246 Ext.: 866-456-4242 Date Your order No Customer No Processed by Delivery date 038839 2018/01/22 CLI0001056 Josianne Bourdon 2018/01/26

Att: CHANTAL LAVOJE Tél.: 613-632-5200 , Ontario, **Credit Terme** Carrier Salesman Net 30 Days **OUELLETTE VALLEYFIELD** 

1270 , ABERDEEN ST. HAWKESBURY, Ontaria, K6A 1K7

**Delivery Route** Ç, Page

	1 X 4' HEAT <u>201717233</u> AC12953-1H-25/01	2 X 12" HEAT 38140 3 FLAT ALU 2 X 8 6061-T6 NS FAL-28 9467	2 FLAT ALU 1 1/4 X 2 6061-T6 RANDOM FAL-1142-V 2456	2 X 12' R/R HEAT: 620N 2 X 12' HEAT 440180	1 ROUND SS 1 303 RANDOM RSS-1303-V 8519		Product Description	
		75.18	70.56		128.16		Weight	
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NIR: R-109516-6



Order - Sales

COBY

CO00070778

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OUTLIE!	Salaberry de Valleyfield (Québec) J6S 5L1	ec) J6S 5L1	Custo	Customer N°		CLI0001056	1056			
	Tell: 450-377-4698 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242	36-4246 Ext.: 866-456-4242	Date			2018/01/22	1/22			
			Delly	Delivery date		2018/01/26	01/2	G		
W1111			Your	Your order No		038839				
DART AEROSPACE LTD	Shipped to		Proc	Processed by		Josianne Bourdon	e Bour	don		
1270 AREDISEN CT			Salesman	man						
HAWKESBURY, Onterio, K6A 1K7	, Untano,		Carrier	9		<b>OUELLETTE VALLEYFIELD</b>	TEV	ALLEY	/FJELD	
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	H.: 613-632-5200	Credi	Credit Terme		Net 30 Days	Days			
	Delivery Route 5		Page			2				
Product Description	Weight	M/n 40		PCS NB			ntern	al Us	Internal Use Only	
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	145,80	6.00 PI_\$CLB	1.00							
5 FLAT ALU 1 1/4 X 4 1/2 6061-T6 NS FAL-114412 9693 1 X 12" HEAT: (21720234)	79.38	12.00 PL\$CLB	1.00							
6 FLAT ALU Z 1/2 X 4 1/2 5061-T6 NS FAL-212412 9283	80,88	6.00 PI_\$CL8	1.00							
1 X 6" HEAT: (22965177) AC2953-TH-25/01										
FRAJS ENERGETIQUE		4	0.00							
Conditions:	Total Walght (LBS):1 579.96	579.96 N	NIR : R-109516-6	9516-6			ļ	-	†	
All sold and deline and materials remain the property of "Acer Ouelette (red" unit) payment is made in full, complete and costred. At look metaticis are at the buyer's expense. The warranty offered by "Acer Ouelette (not." is the same as effect and harved by the manufactures and his warranty is transferred by "Acer Ouelette (not." at the client. The buyer steeps accepts of espect the following conditions: Ace 10 days from bit in grades and the buyer accepts to pay administration of engaged and an armound on all past do a manufactures and days. Any define respect with this contract, with this contract, with the page sort. By accepts on any definite to the selent, at his choice to defin for the between the repossession of the goods sort, All carms must be made within the following the page of the repossession of the goods sort, All carms must be made as a public to the contract. All goods returned must be with our publication and as a public to the page of the repossession of the goods sort, and as a public to a page of the contract. All goods returned must be with our public on and as a public to the page of the repossession of the goods sort.	rent is made in full, complete and costed. A s warranty is transferred by "ficial Outligite nightation dharqus at his per month (14% p rightation dharqus at his per month of the state due to the common for the battere due raged, cut or mad find commot per returned. A	; lost metatists are at the buyer's expense inc, "to the cient, The buyer hereby accep- ter annum) on all pask due amounts even if or the repossession of the goods soid, A.J. poods returned must be with our puthor	Tre werranty offered by its to respect the 0 days. Any default in ciains must be made vasi on and are subject to	y offered by tre tre efault in e made e made						

a 25% restricting charge Prepared By :

Verified By :

Delivered By :

Time

Customer's Signature

Total (\$CAD)

2 565,80

Balance Deposit

2 565.80

0.00

# **DELIVERY - CLIENT**

C000070774

Billed to DART AEROSPACE LTD Instruction HAWKESBURY, Ontario, K6A 1K7 1270, ABERDEEN ST. FLAT ALU 1/2 X 1 1/4 6061-T6 RANDOM TRANSIT ST-JEROME LE 24/01 1 X 20' HEAT FAL-12114-V **Product Description** TI S Shipped to **Delivery Route** Att : CHANTAL LAVOIE Tél.: 613-632-5200 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Ontario Weight 15.70 U Atd 20.00 PI\_\$CLB CMD Page **Credit Terme** Salesman Your order No **Delivery date** Carrier Date Processed by Customer N° 8,8 EXP PCS NB B/0 Net 30 Days OUELLETTE VALLEYFIELD Z Josianne Bourdon 038839 2018/01/25 2018/01/22 CLI0001056 Internal Use Only S 0 OUT

Prepared By: Verified By Time

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Total Weight (Lbs):

15.70

NIR: R-109516-6

Conditions:

Customer's Signature

Total (\$CAD)

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Guillaume Morin	NO COMMANDE CLIENT: OU-46072	X 22, BOUL J-F KENNEDY ST-JEROME, QC J7Y 4B6	#201 AVAL OC
450-963-3693	R-015478-2	ACIER OUELLETTE	ACIERS TRANSBEC (1997) LTEE
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Order No.	Alloy	Temper		Yield (ks)	Ultimate Tensile (ksi)	Tensile		Total	Total Elongation (%)	tion		(Roc	Hardness (Rockwell E)	۳	Co	nduct	Conductivity %			Report No.	t No.	
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Certificate	Certificate of compliance (Certificat de conformité)	nce (Cer	tificat	de confo	rmité)	Z	ormes	Normes: (ANSI H35.1-1997) & (ASTM B221)	H35.1	1997)	& (AS	ME	-	1 1	1	1	1	1	1	*	1	1
Order No.	Hardness (Webster) #1 #2		ast No.	Cast No. CAST CHEMICHAL COMPOSITION:	EMICHAL	COMPO	SITIO	2.														
99115-1-1A1	15	15	33297	A	Si Fe Cu Mn	Fe	Cu	Mn	Mg Cr	당	Z.	Zn	=	Ga	<	8	Zr	B	Ga   V   B   Zr   Bi   Pb   Sn		Sr	Co
				97.96	97.96   0.57   0.24   0.20   0.08   0.85   0.06   0.00	0.24	0.20	0.08	0.85	0.06		0.01	0.02	0.01	0.00	0.00	0.00	0.00	0.00	-1	0.00	0.00

VÉRIFICATION DE MATÉRIEL

DATE 20/07/16

VÉRIFIÉ PAR\_

SIGNATURE

SIGNATURE CLIENT:

DATE:



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

## **PURCHASE ORDER** PO038839

Supplier:

ACI001-VC

Acier Ouellette Inc. 935 Boul. Du Havre

Valleyfield

QC

J6S 5L1 Canada Phone: 800 667 4248

Fax: 450 377 5696

PO No:

PO038839

PO Date:

1/22/18

Due Date:

1/26/18

**Purchase Order** Revision:

**Revision Date: Ship-To Contact:** 

Lavoie, ChantalPhone: JAN 2 2 2018

clavoie@dartaero.com

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada Phone: 613-632-5200 Via:

Ground

Net 30

**Pymt Terms:** Freight Terms:

Special Comments: QUOTATION SOU0079984

				Items						
Line Item		Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M303R1.000		303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	1/26/18	48 ft	48	48 ft	\$8.0620833/ft	\$386.98
2	M6061T6B0.500X01.250		6061-T6 Bar .500 X 1.25 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		1/26/18	20 ft	20	20 ft	\$2.009/R	\$40.18
3	M6061T6B0.500X05.000		6061-T6 Bar .500 X 5.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	1/26/18	36 ft	BO	36 ft	\$9.7038888/ft	\$349.34

JAN 2 7 2018

9-89

Plex 1/22/18 12:58 PM dart.lavoie.chantal

Line		Supplier			Due	Order	Received		Unit	Extended
ltem	Part	Part No	Description	Status		Quantity			Price (CAD)	Price
4	M6061T6B2.000X01.250		6061-T6 Bar 2.00 X 1.25 : MATERIAL: 6061- T6/T651/T6510/T6511/T6; ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ: A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	2	1/26/18	24 ft	24	24 ft	\$10.112083/ft	\$242.69
5	M6061T6B2.000X05.000		6061T6 Bar 2.00 X 5.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft		1/26/18	12 ft	0 ft 3	12 ft	\$41.25/ft	\$495.00
6	M6061T6B2.000X08.000		6061-T6 Bar 2.00' X 8.00" (Cut In 4Ft Section) MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS- 117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 DR ASTM B211 OR ASTM B221 eceive fi	Firmed	1/26/18	4 ft	Oft 4	4 ft	\$71.25/ft	\$285.00
7	M6061T6B4.500X4.500	4 4 6 6 6 6 6 6	0061-T6 Aluminumbar .500" X 4.500" MATERIAL: 6061- 6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- -225/8 OR AMS 117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- -200/8 OR AMS 4160 OR ASTM B211 OR STM B221 eceive ft	Firmed	1/26/18	6 ft	0 ft	6 ft	\$130.3333/ft	\$782.00
3 N	/6061T6B1.250X04.500	: T A Q A 4 Q A	061-T6 Bar 1.25 X 4.50 MATERIAL: 6061- 6/T651/T6510/T6511/T62 LUMINUM BAR PER IQ-A-225/8 OR AMS-QQ- -225/8 OR AMS 117/4128/4115/4116 OR IQ-A-200/8 OR AMS-QQ- -200/8 OR AMS 4160 IR ASTM B211 OR STM B221 decive ft	Firmed 1	1/26/18	12 ft	0ft 12	12 ft	\$22.91666/ft	\$275.00

JAN 2 7 2018

11 9-89

Plex 1/22/18 12:58 PM dart.lavoie.chantal

			1	tems						
ine tem	Part	Supplier Part No	Description	Status	Due Date		Received Quantity		Unit Price (CAD)	Extended Price
9	M6061T6B2.500X04.500		6061-T6 Bar 2.50 X 4.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	1/26/18	6 ft	Cept	6 ft		\$295.00 DAS 11

### **Order Notes**

**Procurement Quality Clauses** 

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/22/18 12:58 PM dart.lavoie.chantal



935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

# Quotation

SOU0079984

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Customer N°

CL10001056

**Date** 

2018/01/11

Revision N°

0

**Prices valid until** 

2018/01/18

Your Order No

**Processed by** 

Josianne Bourdon

Salesman

**JOSIANNE** 

Carrier

OUELLE SDV

**Credit Terms** 

Net 30 Days

Page

2

		rage			
Product N° and description	Weight	Qty U/M	Qty U/M Price	Pcs Nb Price	Amou
TUBE MEC 1.000 OD X .120 RANDOM TME-1000120-V 6505 5 X 20' R/L STOCK	112.80	100.00 PI_\$CPI	100.00 PI	5.00 44.190	220.95
TUBE MEC 0.875 OD X .120 RANDOM TME-0875120-V 6787 3 X 20' R/L STOCK	58.08	60.00 PI_\$CPI	60.00 PI	3.00 41.190	123.57
ROUND CR 1 1/4 1018 RANDOM RCR-114-V 5260 1 X 20' R/L STOCK	83.40	20.00 PI_\$CLB	20.00 PI	1.00 83.360	83.36
ROUND SS 1 303 RANDOM RSS-1303-V <b>8519</b> 4 X 12' R/L 2-3 DAYS	128.16	48.00 PI_\$CLB	48.0QJN_\$UN	4.00 96.745	386.98
ROUND SS 3/4 304 RANDOM RSS-34-V <b>5762</b> 8 X 12' R/L STOCK	144.19	96.00 PI_\$CLB	96.00 PI	4.00 103.080	412.32
ROUND 4140 HEAT TREAT 3/4 RANDOM R4140-34H-V 4949 1 X 20' R/L STOCK	30.04	20.00 PI_\$CLB	20.00 PI	1.00 49.850	49.85
FLAT 4140 HT 1/2 X 3 N 1 X 6' 4-5 DAYS	0.00	1.00 UN	1.00 UN	1.00 141.000	141.00
FLAT 4140 HT 1/2 X 4  N 1 X 6' 4-5 DAYS	0.00	1.00 UN	1.00 UN	1.00 162.000	162.00
FLAT 4140 HT 3/4 X 1 3/4 N 1 X 8' 4-5 DAYS	0.00	1.00 UN	1.00 UN	1.00 188.000	188.00
FLAT ALU 1/4 X 1 6061-T6 RANDOM FAL-141-V 2512 1 X 20' STOCK	6.20	20.00 PI_\$CLB	20.00 PI	1.00 15.870	15.87

Date:

Next Page...



935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mti: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mti: 514-336-4246 Ext.: 866-456-4242

# Quotation

SOU0079984

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

CLI0001056

Customer N°

Date 2018/01/11

Revision Nº

0

Prices valid until

2018/01/18

Your Order No

Processed by

Josianne Bourdon

Salesman

**JOSIANNE** 

Carrier

**OUELLE SDV** 

**Credit Terms** 

Net 30 Days

Page

2

		Page	2		
Product N° and description	Weight	Qty U/M	Qty U/M Price	Pcs Nb Price	Amou
FIAT ALU 1/4 X 5 6061-T6 RANDOM FAL-145-V 2527 1 X 20' STOCK	29.40	20.00 PI_\$CLB	20.00 PI	1.00 75.250	75.2
ALU PLATE 1/4 6061-T651 RANDOM PAL-146061-V 4245 3 X 6 1/4" X 96" STOCK SHEAR CUT SHEAR 2	58.56	16.00 PI2_\$CLB	16.00 PI2	3.00 76.930	230.79
FLAT ALU 3/8 X 2 6061-T6 RANDOM FAL-382-V <b>2617</b> 2 X 20' STOCK	36.00	40.00 PI_\$CLB	40.00 PI	2.00 46.070	92.14
FLAT ALU 1/2 X 1 1/4 6061-T6 RANDOM FAL-12114-V <b>2469</b> 1 X 20' 2-3 DAYS	15.70	20.00 PI_\$CLB	20.00 PI	1.00 40.180	40.18
FLAT ALU 1/2 X 2 1/2 6061-T6 RANDOM FAL-12212-V 2479 1 X 20' STOCK	29.38	20.00 P1_\$CLB	20.00 PI	1.00 75.200	75.20
FLAT ALU 1/2 X 5 6061-T6 RANDOM FAL-125-V <b>2492</b> <i>3 X 12' 3-4 DAYS</i>	105.88	36.00 PI_\$CLB	36.00 PI	3.00 116.446	349.34
FLAT ALU 1/2 X 6 6061-T6 RANDOM FAL-126-V 2494 2 X 20' STOCK	141.16	40.00 PI_\$CLB	40.00 PI	2.00 183.475	366.95
FLAT ALU 1/2 X 1 1/2 6061-T6 RANDOM FAL-12112-V 2466 1 X 20' STOCK	18.00	20.00 PI_\$CLB	20.00 PI	1.00 46.070	46.07
FLAT ALU 1/2 X 12 6061-T6 RANDOM FAL-1212-V <b>7447</b> 1 X 12' STOCK	84.70	12.00 PI_\$CLB	12.00 PI	1.00 276.070	276.07

Date:

Next Page...



935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CLI0001056

Josianne Bourdon

# Quotation

SOU0079984

Billed to Customer N°

DART AEROSPACE LTD Date 2018/01/11

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Revision N°
0

Prices valid until 2018/01/18

Shipped to Your Order No

Processed by

, Ontario, Salesman JOSIANNE

**Carrier** OUELLE SDV

Att : CHANTAL LAVOIE Tél.: 613-632-5200 Credit Terms Net 30 Days
Page 3

		Page	3		
Product N° and description	Weight	Qty U/M	Qty U/M Price	Pcs Nb Price	Amour
FLAT Ab 2 X 6 6061T6 N 1 X 6' 3-4 days	0.00	1.00 UI	1.00 UN	1.00 316.000	316.00
FAL-14-V 2532 2532	57.60	12.00 PI_\$CLE	12.00 PI	1.00 153.190	153.19
FLAT ALU 1 X 12 6061-T6 RANDOM FAL-112-V 2450 1 X 12' STOCK	169.34	12.00 PI_\$CLE	12.00 PI	1.00 535.040	535.04
SQUARE ALU 1 1/4 6061-T6 RANDOM CAL-114-V 1775 1 X 20' STOCK	36.74	20.00 PI_\$CLB	20.00 PI	1.00 97.710	97.71
FLAT ALU 1 1/2 X 2 1/2 6061-T6 RANDOM FAL-112212-V 2439 2 X 12' STOCK	105.74	24.00 PI_\$CLB	24.00 PI	2.00 172.335	344.67
FLAT ALU 3/8 X 1 6061-T6 RANDOM / FAL-381-V 2613 6 X 20' STOCK	27.00	60.00 PI_\$CLB	60.00 PI	3.00 23.036	69.11
FLAT ALU 3/4 X 3 6061-T6 RANDOM FAL-343-V <b>2594</b> 1 X 20' STOCK	53.00	20.00 PI_\$CLB	20.00 PI	1.00 167.450	167.45
FLAT ALU-1/8 X 3/4 6063-T5 RANDOM FAL-1834-V 2552 1 X 20' 57OCK	2.26	20.00 PI_\$CLB	20.00 PI	1.00 6.690	6.69
SQUARE ALU 1 1/2 6061-T6 RANDOM CAL-112-V 1773 1 X 20' STOCK	52.94	20.00 PI_\$CLB	20.00 PI	1.00 135.500	135.50
FLAT ALU 1 1/4 X 2 6061-T6 RANDOM FAL-1142-V <b>2456</b> 2 X 12' 3-4 DAYS	70.56	24.00 PI_\$CLB	24.00 PI	2.00 121.345	242.69

Date:



935, Boul. du Hâvre

Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

# Quotation

SOU0079984

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

**Customer Nº** 

CLI0001056

2018/01/11

Revision No

Date

**Prices valid until** 

2018/01/18

Your Order No

**Processed by** 

Josianne Bourdon

Salesman

JOSIANNE

Carrier

**OUELLE SDV** 

**Credit Terms** 

Net 30 Days

Page

4

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amoun
FLAT ALU 2 X 2 1/2 6061T6  N 1 X 12' 2-3 DAYS	0.00	1.00	UN	1.00	UN		1.00	387.000	387.00
FLAT ALU 2 X 5 6061T6 N 1 X 12' 3-4 DAYS	0.00	1.00	UN	1.00	UN		1.00	495.000	495.00
FLAT ALU 2 X 8 6061T6 N 1 X 4' 3-4 DAYS	0.00	1.00	UN	1.00	UN		1.00	285.000	285.00
FLAT ALU 3 X 6 6061T6 <b>N</b> 1 X 6' 3-4 DAYS	0.00	1.00	UN	1.00	UN		1.00	465.000	465.00
FLAT ALU 1 1/2 X 3 6061-T6 RANDOM FAL-1123-V 2445 1 X 12 STOCK	63.50	12.00	PI_\$CLB	12.00	PI		1.00	168.250	168.25
CARRE AL. 4 1/2" 6061T6 N 1 X 6' 2-3 DAYS	0.00	1.00	UN	1.00	UN		1.00	782.000	782.00
PLAT ALU 1 1/4 X 4 1/2 6061T6 N 1 X 12' 3-4 DAYS	0.00	1.00	UN	1.00	UN		1.00	275.000	275.00
PLAT ALU 2 1/2 X 4 1/2 6061T6  N 1 X 6' 3-4 DAYS	0.00	1.00	UN	1.00	UN		1.00	295.000	295.00
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE			\$						3.95

Total Weight (Lbs)

1 720.33

**Important** 

This offer is based on availability and current pricing conditions that may be revised upon reception of the order.

This offer is subject and conditional to credit approval.

Approuved and Accepted by:

Date :

Sub-total

8 550.14

TVH-13 · · 1111.52

Total (\$CAD)

9 661.66

North American Stainless Canada Iuc. 740 Imperial Road North Guelph, ON N1K1Z3 Canada

VAS

# ソファイ METALLURGICAL TEST REPORT

6870 Highway 42 Bast Ghent, KY 41045-9615

Date: 12/20/2017 (502) 347-6000

Page: 1

RODUCT DESCRIPTION: 'our Order: VIM643834

cound Bar, Amnealed Cold Draw INS 30300. ASTH A582/TS BN 10204 3.1, ASTH A6 WAS 5640V TYPE 1, 005-7648 CONDITION A COLUTION ANNEAL TENT 1900F MIN, ASTH 7899/12b

NAS Order: PN 0087675 02

Finish: CD Stoal: 303

Corresion

Reat Treat Code: 44,568 REMARKS:

Red Ratio: 69-4 :1

IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION 2011/65/EU.ROHS. EAF+AOD+CC. NO NELD REIAIR. MELTED AND MFG CONSTITUTE W/REQUIREMENTS OF DEAR 252,225-7009 EU DIRECTIVE

BN 10204 3.1, ASTM A484/16

计区域图片 820× BJ1787 9 WOR CLINE Product Id Ω 30 H ANAL 30 Ç H Skid # Diameter á . 026 CM(Country of Meh) ES(Spain) US(United States) ZA(South Africa) JP(Japan) 1.0000 SIX C0 % . 31 7 . 09 四年出作 C 26 17.11 Weight CO % 1,298 131 -----Length-----% Kg 1.92 Lab Accreditation Burnsu, ISO/IEC 17025, Cortificates 12323 N OF 144.00 . 268 Nazk × SI .036 Pinces Cosmodity Code \* IK 8.53 Chamical Applysis por ASTM A751/14s .031

NECH NET C þ H W 30 OPERTIE

841787 9	Product Id
E 1 221.0	10 Page 10 Pag
221.0	H. NO.
78.77	.2¥8 KSI
78.77 102,63	urs Szu
37.91	3
37.91 23.61	Eing % 45

NAS horoby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Dept. Mgr. Technical

KRIS LARK

13/20/2017

of items

Lamindo LOIU (VIZCAYA) Espelin P.O. Box I 323/49080 Silbao Tel 34-(4) 4 71 13 00 Fax 34-(4) 4 53 16 36

641167

AISI-303

Shape and Size - Gegersted

Partity dimensión

ROUND 1"

6,800 5001 / SGI 4446364 TSO 5001 / SGI 4446364 TSO 14001 / SGI 1474678

EN 10204/3.1

Heat

Schm

Coladi

### ACEROS INOXIDABLES



Trade Mark - Zeichen des Lieferwerken Anagrama del suministrador Works Inspector Stamp - Werksnachverständige Sello del Inspector Cate - Datum - Fecha 324015 15 - 09 - 2017 VIM-641197 **ASTM A 582** A 582M-12. Bars Weight Bunde Stabe Gewinght 4 5183 Lbs Bultos Barras Peso Requirements - Anforderungen - Exigencias

Certificate nº - Prof-Nr Certificado nº Your order N 440180

Tolerance - Toleranz

Tolerancia

ASTM A 484 /TB.7

Destall - Nr Pedido Nº

According to

Corresponde

Bundles

QQ-5 764B-70. AMD2 COND.A. SAE AMS 5640U-07, TYPE I. EN 10.088-3.2014. UNS \$30300-1,4305. MECAMAX - PLUS

Certificate type - APZ Nach

Certificado tipo

Nº de Referença

Our order No

Werks - Nr

Steel Grade

Werkstoff

Calidad

Melting process / Erschmeizungsari / Proceso de Fusión

E.A.F. / A.O.D.

Heat treatment / Williamsbehandlung / Tratamiento térmico 1050C 4H/Std WATER/WASSER/AGUA

Solution annealed/Abgeschreckt/Hipertemple-Turned/Drahen/Torneado-Pollahed/Pollert/Pulido-

Test results - Ergebris der Prüfungen - Resultados de los ensayos **Dimension of Specimen** Rp0,2% Rp 1% Hardness Impact test / Kersbachfag / Resiliencia Abmassungen des Probestabes KSI KSI ICSI %L 50 %L4D ISO V ft. Ib Harte Medida de las probetas HBw RD, 12,50 mm. Max. 262 Гетрепазия "С Spec. Nº. Probe Nr. Pro Nº. 52 58 94 51 58 197 20 C Si Ma P S Cr Mo Ni Cu Ν Co Mir. 0,150 17,00 8,00 0,150 1,00 2,00 0,200 19.00 10,00 0.70 0,1000 0.043 0,34 1,74 0,034 0.324 17.45 0.40 8.10 0.48 0,0340 0,13 Visual and dimensional inspection Bos-chtngung und Ausmossung O.K Control visual y dimensional Radioactivity inspection Radioaktivitätskontrolle O.K. Control de Radioactividad Grain Size Korngrösse Tamaño de grano

Remarks - Bemerkungen - Observaciones

Free From Mercury contamination/Quecksilberfreiheit.

No weld repair.

EDV / EDP Acc. EN 10.204 Marian Tejedo Quality Mng.

Works Inspector Der Werkssachverständige Inspector de fábrica

CAN ART

# Material Test Report

Manifest: 713820

Ticket: 1728643

Our Order: 880336 - 1

Cust P.O.: 4500832827

Die: ES04038

Part: 160001442

Alloy Temper: 6061 T6511

Description: 1.250 x 2.000 RECT. BAR

Print Date: 10/19/17

			(	hemical	Composi	ition				
CastNum	Si	Ee							Maxim	
			<u>Cu</u>	Ma	M±	Cr	Zn	$\mathbf{T}_{i}$	<u>Other Each</u>	Other Total
33140 Kel	0.58	0.21	0.21	0.06	0.84	0.06	0.01	0.01	0.05	0.15

				ical Proper rength ksi	ties	
Sample ID	Cast #	Lot#	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" page length
74527	38140	_ A11	10/15/17	41.54	37.55	15.0

Applicable Specifications: ASTMB221-14.

AMS-QQ-A200/8A

Country of Origin: ONTARIO, CANADA

Can Ast Aluminum Extrusion Inc. cartifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Evan Eng. Quality Assurance Manager



# Service Center Metals

CERTIFIED INSPECTION REPORT AND TEST RESULTS

FOR EXTRUDED PRODUCTS

Prince George, VA 23875 5850 Quality Way

MANUFEST NOMBER 351500

5400375888

Quantity Certified

2,736 lbs

12 pcs

CLOY/TEMPER PL0745 SALESPLINSON DATE OF SHIPMENT

DE NUMBER

Ellis Williams 11/28/2017

CERTIFICATION

ASTM-8221-

本 StencifCont

N'SENDER NUMBER PLANT 936720 SET.

SPECIFICATION SPECIFICATION AMS-QQA-200/8 Rev-A

RaHS 2011/65/EU Compliant

We hereby sertify that the motional covered by this report has been inscreted in accordance with this most report certification.

We have not has been found to most the applicable requirements described herein, including any specifications forming a part of the escribed have not into according any specifications forming a part of the escribed and certified and certified and certified and certified and certified and certified as the mechanical properties shown, items produced and certified as the secret that requirements of 6061-T6. CUSTOMER PART NUMBER ALREC00124 PL 2.000x8.000 6061-16511

Il shuminum products supplied by Servide Center Metals. LLC contaîn no functional mensury. Nather mensury nor its compounds are used in the menyfacture of aluminum noducts of our facility. Furthermore, suminum products supplied by Service Center Retain have not to the best of our foromisedge, contacted any source of mensury.

# ICM is ISO 9001-2015 certified

	3 201717733	Tests let No.
	11/5/17	Test Date
	Min Min	Ultimate Streng
	max	ate Tensile
3	A7 SO	Yield SI
1	max	Yield Strength
	min min	Perce
70.00	max	rent ation

0.05 0.15 0.05 0.15	97.36 97.45	8 0.03 97.36 7 0.02 97.45	0.08	0.17	0.86	0.10	0.30	0.37		6061	201717733 6061 0.74 201717733 6061 0.72	03E171028B 201717733 8081 02917C3 201717733 6081
Others Each Total	₽	Ξ	2	ļΩ	Mg	N.	5		12€	Alioy	Lot No.	Cast# Lot No. Alloy Si Fe Cu

Calvin J. Wiggins, Director of Quality & Technical Services

United States of America United States of America

Melt Source:

Print Date: 11/29/2017

Rev 2/2017



# Service Center Metals S850 Quality Way

# CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Doc No. 2,44534 Indexed 9,8 inglishy maup?

Prince George, VA 23875 **成功的的**形式 4 医多数的分裂 303346

40 : 50

Quantity Confred

1,152 lbs

4pcs

Children on the me the m

Delin and De

MEQ0727 OWNERS FOR STANDARD

MIGRITISH 6061-18511 ROGERANTETAS

We have by carify that the malerial covered by this report has been inspected in accommb<u>e thin</u> the most recent confination revision, and thus been known to most the applicable requirements described herein, including any exectional forming a part of the rescribtion, and that samples representative of the material mot the composition laws and had the mechanical properties shown

Items produced and consted as 8081-1651) also most the requirements of 6061-76.

MOSQ 4 500 + 0341-0

O. Schrooder (Canada) 6/4/2016

SPECIFICATION ASTAI 822 - M. StencifCont

Manny Date and

269347

AMS-QQA-200/8 Rev-A

201813150	Teste Lol No.
8/4/18	0)(4117)
man max \$1.30 \$1.30	Straneth (KSI)
min mex 47.49 47.40	(ISY)
max max 44.75	Klongation Klongation

Coftificate of Mill Test Results Pounts H. VIM-490776-901 de l'ani per faire per en l'incrette equitifie. Signifie l'AR: 1.00 y TRUCH (C)

171 176

SCM exercations are manufactured in the USA.

IK160728A 201613150

6061

1K 160728C

201613150

6061

0.75 0.76

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0 32 0 32

011 0 12

090 091

0.10 0.09

0.06 0.06

0 02 0.02

97 35 27.76

0.15

United States of Arroyica Christ Share of America

300 D C 5

0 15

Chemical Composition for Aluminum Alloy 5061

Cast #

CVIOT

Alloy.

12

(F)

10

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Mg

D

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Each

Others Total

Men Source

Name contribute que le document topt atos à i ou Vire copie conforme du râpport l'oursi più la foutsiècese du martetlet ou les duances regultent

P.C.: Rel B 6299

Calvin J. Wiggins, Director of Quality & Technical Services

Contract of the second

Print Date: 8/4/2016

Buy seaso the

1.50°X 144.0606 Patintum (mei testi) Pairi no,



# Service Center Metals

Prince George, VA 23875 5850 Quality Way

# CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



AZBRITAN MEGNACIONO

936715

17

DATE OF SUPSIENT

CENTRACE TION

ASTM-B221-14 StencilConf

WIGHTSTAKE ! MRB1771

**NALESPERSON** 

12/12/2017

Ellis Williams

PECKICATION

AMS-QQA-200/8 Rev-A

SPECIAL

RoHS 2011/65/EU Compliant

Quantity Certified

561 lbs

7 pcs

CUSTOMER PO

BUNGEST MUMBER

352763

CUSTOMER PART NUMBER ALREC00162 5400375786

WOLLARDS-NO 6061-76511

MQRB 1.250x4.500

We hereby certify that the majerial covered by this report has been inspected in accordance with the most recommendication.

Interior, and has been found to meet the applicable requirements described herein, brokking any specifications forming a part of the confloadien limits and had the mechanical properties shown. Here produced and cartified as

SCM is ISO 9001-2015 certified All eluminum probleds supplied by Sentire Center Metals, LLC contein no functional mercury. Neither mercury high its compounds are used in the manufacture of atuminum products at our lackity. Furthermore, aluminum products supplied by Sentice Center Metals have not to the besit for throughloge, contracted any source of mercury.

This product is ROHS-9. REACH, and DEARS compliant

2 201720234 7	Mechanical Properties  Tests Lot No.
12/10/17	Tost Date
min max	Ultimate Tensile
52.30 52.70	Strength (KS))
min max	Yield Strength
48.40 48.90	(KSI)
min max	Percent
18.30 1860	Elongation

SCM products are molted and extruded in the USA

001E171204A 12011703

201720234 201720234

6081 6061

> 0.74 0.74

0.38 0.38

0.32 0.32

0.11 0.11

0.87 0.85

> 0.10 0.10

0.05 0.05

0.06

0.03 0.03 0.03

97,44 97.41 87.41

0.05

United States of America United States of America United States of America

0.05 0.05

0.15 0.15

0.87

6061

00JE171203A 201720234

Chemical Composition for Aluminum Alloy 6061

Lot No.

Alloy

0

Fe

5

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DIM DIM

Ü

Z

2

Each

Total

Melt Source:

Others

を高田でう

Print Date: 12/12/2017

Calvin J. Wiggins, Director of Quality & Technical Services

Per 1/2017

C8610 #

Sapa Extraiou inc., a Subsiditry of Sapa AB

3	8APA2744648	Figs   cf2
Custamer P/O	Cert Creation Date	Cost Pring These
100'579EV9-W(A	07-0CT-17	07-0CT-17
	todon Specification	
	-0	SHY 14 SHY 14
ا	3	IS-AUB REV Moots 6061-76511H, 6061-76531 REV
	Dog-	
	170	
W/P IDLA	3F1 C3 5,16	
Muhing C	SIGORITANO STATEMENT STATE	
: 문'용 품 경 뜀  [	VIM 643615	RAPATA  Item Decryddin  ACC-U-LINB  Estanded ACC-U-BAR  Estanded ACC-U-BAR  Estanded ACC-U-BAR  TK TOL +004-000  W TOL +004-000  WF DOL +004-000  WF PLA ASHILL  WF P13-41 F 1 CS 5.16  600;7651:11  Muhara CONTINUOUS;

Alby Sta Min Man Man Man Man Man Man Man Man Man Ma	Composition ( Levilu	Purchage Prumber  Date Rhymocole  Quantity  UDM  G12-CAPO33945)  6 19-25	Commensors in populated is now and the last of this certification. Also, note that necessary is not a normal contamination item manual contamination in the certification is not to be reproduced to perfect form without prior written apparent of our Quality Assurance Dept.  Quantities per Los / Packages	We hereby sertify that unless otherwise indicated, the material currend by this report has been manufactured, inspected, and extend in secondance with, and has been found to meet, the applicable requirements described hardin, including the describation and that samples representative of the material met the composition and that samples representative of the material met the composition and that	Logial Statement
Min Mus Von Nax Von Man		Great Print 950	Quality Namager	Compression of the second	Signature And Tiple

his cartified lespection report. Remainder is Aluminum.



# Certified Inspection

1101293454 Sales Order Number

-	Lipe No.	ction Report	
VDv-643615-00]	Children W. BAD	76	
07-OCT-17	Cert Creation Date	Cart Number	
07-007-17	Cart Print Thu	7390	

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# Carr.postdan Russley

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# Michael Property - Test Limits

THE PERSON NAMED IN COLUMN NAM	ATTOREST TOTAL				
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# Carl Notes

Products ourniterand with a TSS if temper also ones! Tá temper retpirements.

Yelf sirrigh his been delored ned by the 0.3% after method

All sall finish alloys produced at \$400 Industrial Estrusions compty with Liftering 2011/45/5U Choits 2) with the exception of \$360 piloy

- Derenfluce with EN 10204 Inspection Certificate Type 3.1

Mehrd in the LSA or "Qualifyleg Cobarries" (as deficed in Defense Fakers) Acquission Regulation Supplement (DFARS) Bectino 223,872-1)

Many betweed in the United States

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL CERT REC'D.  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED	66	5	THICKNESS ORDERED: 2.500 THICKNESS RECEIVED: 2.500 SHEET SIZE ORDERED: W/A SHEET SIZE RECEIVED: W/A
DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE CORRECT FINISH CORROSION	Ý	322	
CORRECT GRAIN DIRECTION  DRRECT MATERIAL PER M-DRAWING  CORRECT THICKNESS	3 (X) 3 (X) Y	Z Z Z Z	Astm B 221
PHOTO REQUIRED  CORRECT REF # TO LINK CERT  RRECT MATERIAL IDENTFICATIO  ORRECT M# ON THE MATERIAL	0	ZZZ	Jest # 22965177
OES THIS MATERIAL REQUIRE	Y	(N)	
ENGINEERING SIGN OFF		1	

CUT SAMPLE PIECE OF				SS CHECK.	
F	RECORD RES	ULTS BELOV	Ν		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

DC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS 111	SIGNED OFF BY:
DATE:	9AN 2 7 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASED ZOOS -05- 0.3

SCALE REV B SHEET 1 OF 1 CP 09 07 13 01 06 08 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO
MG061T6B REMOVE 00-A-25011 OPTION REFORMAT NOTES, ADD ASTM B211/B221 (2N D7-1)
NEW ISSUE 6061-T6 BAR CHECKED MFG. APPR. APPROVED DATE OO DESIGN DRAWN В

09.07.13

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION CONTROL DRAWING

SPECIFICATION:

**(B)** 

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR STM B221

PART NUMBER:

M6061T6B T.TTT X WW.WWW WIDTH THICK

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1 000X12.000

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL. DATE:	M606 H6B1-2 JAN 2 7 2018	250x04.500 PC	) / BATCH NO. 🕜	038839/50	036065
MATERIAL CERT REC'D:_	Yes	THICKNES	SS ORDERED: _	1.250	
QUANTITY RECEIVED:	12"	THICKNES	SS RECEIVED:	1-280	
QUANTITY INSPECTED:	121	SHEET SI	ZE ORDERED:	NIA	
QUANTITY REJECTED:	B	SHEET SIZ	ZE RECEIVED:	NIA	
				-77	

DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	Y	M	
CORROSION	Y	(1)	
CORRECT GRAIN DIRECTION	(4)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm-B221
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	02	N	Next # 21780234
CORRECT MATERIAL IDENTFICATION		N	
CORRECT M# ON THE MATERIAL	8	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(K)	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
F	RECORD RES	ULTS BELOV	N		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	11	SIGNED OFF BY:
DATE:	JAN 2 7 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

09.07.13 CP REMOVE OGA-25011 OPTION, REFORMAT NOTES, ADD ASTM 8211/8221 (ZN 07-1)

REV. B AR STORY BY DART AEROSPACE LTD 01.06.08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
NGO61T6B 6061-T6 BAR 09.07.13 MFG APPR.
APPROVED
DE APPR.
DATE OG ( CHECKED DESIGN DRAWN REV

PURCHASE MATERIAL: 6061-76/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION CONTROL DRAWING

0

SPECIFICATION

Ω

QO-A-225/8 OR AMS-OQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS GO-A-800/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

**(10)** 

M6061T6B T.TTT | X | WW WWW WIDTH THICK

PART NUMBER:

WHERE "T.TTT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

O

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL. M600				2× 4.50 0	)	PO/BATCH	1 NO. C	0387	839/5036
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	Y 0 1 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	5		_ 7	HIC	KNESS ORDE KNESS RECE ET SIZE ORDE ET SIZE RECE	IVED: _	4.30 4-3 N/	^
DESCRIPTION	(Ch	CR reck (N)				COMMEN	TS		
SURFACE DAMAGE	Y	(N)		-					
CORRECT FINISH	(4)	N							
CORROSION	Y	(1)							
CORRECT GRAIN DIRECTION	(2)	N							
ORRECT MATERIAL PER M-DRAWING	Y	N	Astn	2 622	1				
CORRECT THICKNESS	(A)	N			•				
PHOTO REQUIRED	Y	1							
CORRECT REF # TO LINK CERT	8	N	Heat =	PAR	61	3150			
DRRECT MATERIAL IDENTFICATION		N							
CORRECT M# ON THE MATERIAL		N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y								
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)							
								===:	
CUT SAMPLE PIECE				ND PREF SULTS BEI			SS CH	ECK.	
			HRC	HRB		DUR A	DII	RD	WEBSTER
VDE OF MATERIAL				11110	-	201171	-		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.						
RECORD RESULTS BELOW						
HRC HRB DUR A DUR D WEBSTE						
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READING						

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
DAS	
INSPECTED BY: 11	SIGNED OFF BY:
DATE: 9-89 JAN 2 7	<b>?018</b> DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASED 2009 - 0.5 - 0.5

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION CONTROL DRAWING

SPECIFICATION:

**(a)** 

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS QQ-A-800/8 (OR AMS 4160) OR ASTM B211 OR ASTM B&2

PART NUMBER:

M6061168 T.TTT X WW WWW THICK

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL DATE:	M606176B 2.000 JAN 2 7 2019	¥08000 PO : BATCH NO. €	038839/5036063
MATERIAL CERT REC'D.	Ve5	THICKNESS ORDERED:	2.000
QUANTITY RECEIVED	40	THICKNESS RECEIVED	2.000
QUANTITY INSPECTED:	4.1	SHEET SIZE ORDERED:	11/4
QUANTITY REJECTED:	Ø	SHEET SIZE RECEIVED:	NIA

DESCRIPTION	,	CR eck N)	COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(1)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Ø.	N	A .
CORRECT MATERIAL PER M-DRAWING	Y	N	15tm B221
CORRECT THICKNESS	D	N	
PHOTO REQUIRED	Y		
CORRECT REF # TO LINK CERT	(6)	N	Heat # 201717733
CORRECT MATERIAL IDENTFICATION	(X)	N	
CORRECT M# ON THE MATERIAL	(7)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(z)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	2	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	:
F	RECORD RES	ULTS BELOV	V		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS	SIGNED OFF BY:
DATE:	9-89 JAN 2 7 7018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASED 2008 - 103, 03

09 07 13 DS 01 06 08 BY DATE 6 8 REMOVE CID-A-250/11 OPTION REFORMAT NOTES, ADD A SIM B21/1821 (ZN D7-1)
A NEW ISSI IE

SHEET 1 OF 1 GOPVEGHT © 2001 BY DART AEROSPACE LTD
TOTAL TRACE SOOT BY DART AEROSPACE LTD
TOTAL TRACE SOOT BY DART AEROSPACE LTD
TOTAL TRACE SOOT BY DART AEROSPACE LTD DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWMOR NO.
M6061T6B
SHEE 6061-T6 BAR 09.07.13 APPROVED DE APPR. DATE 09 MFG. APPR. CHECKED DESIGN DRAWN

REV. B

NTS

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 )

M6061T68 T.TTT | X | WW.WWW

WHERE "T.TTT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES THICK

E.G. 1.0" X 12.0" BAR = M6061T6B1 000X12.000

U

PART NUMBER:

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SPECIFICATION CONTROL DRAWING

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL CERT REC'D: Y	05		THICKNESS ORDERED:						
	411		THICKNESS RECEIVED: 41.838						
QUANTITY RECEIVED:	.(51				-				
QUANTITY INSPECTED: 2	4			ET SIZE ORDE		7			
QUANTITY REJECTED:	0		SHE	ET SIZE RECEI	VED:/	<u>A</u>			
DESCRIPTION	NCR (Check			COMMEN	rs				
BEGORII ITOIN	Y/N)			0011111111					
SURFACE DAMAGE	YN								
CORRECT FINISH	(Y) N								
CORROSION	Y (N)								
CORRECT GRAIN DIRECTION	(Y) N								
ORRECT MATERIAL PER M-DRAWING	(V) N	45%	n B221						
CORRECT THICKNESS	(Y) N								
PHOTO REQUIRED	XW	1							
CORRECT REF # TO LINK CERT	(X) N	Heat.	# 381	10					
DRRECT MATERIAL IDENTFICATION				<u></u>					
CORRECT M# ON THE MATERIAL	N (Y)								
DOES THIS MATERIAL REQUIRE	1. 1								
ENGINEERING SIGN OFF	Y								
DOES THIS REQUIRE AN	1								
EXTRUSION REPORT	YN	)							
CUT SAMPLE PIEC	E OE MA	TERIAL A	ND PREFOR	M A HARDNE	SS CHECK				
COT SAMPLE FILE			ULTS BELO		OO OFFICIAL				
	INEC.	HRC	HRB	I DUR A	DUR D	WEBSTER			
YPE OF MATERIAL		11110	TITO	DOKA	20112	1			
ZE OF TEST SAMPLE						1			
				1		+			
						-			

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	SIGNED OFF BY:
DATE: JAN 2 7 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

REV. B NTS 01 06 08 DATE SHEET 1 OF 1 CP 09 07.13 DART AEROSPACE LTD
HAWKEBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6B COPPRIGHT @ 2001 BY DART AEROSPACE LTD B REMOVE QQ-A-25011 OPTION. REFORMAT NOTES, ADD
A SITM B211(B21 (ZN D7-1)
A NEW ISSUE 6061-T6 BAR 09.07.13 CHECKED MFG. APPR. APPROVED DATE OC DESIGN DRAWN REV

PURCHASE MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM BAR

SPECIFICATION CONTROL DRAWING

9

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SPECIFICATION:

OO-A-225/8 OR AMS-QO-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

PART NUMBER:

M6061T68 T.TTT | X WW WWW WIDTH THICK

WHERE "T.TTT" = THICKNESS IN INCHES "WW WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

**©** 

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL MGO DATE:			101.250	PO/BATCH	NO <u>038</u>	839/5036					
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	ANTITY INSPECTED: 20"				THICKNESS ORDERED: .500 THICKNESS RECEIVED: .500 SHEET SIZE ORDERED: .70 SHEET SIZE RECEIVED: .70						
DESCRIPTION	NCR (Check Y/N)			COMMENT	rs						
SURFACE DAMAGE	YAN										
CORRECT FINISH	YN										
CORROSION	Y (N)										
CORRECT GRAIN DIRECTION	N N	1									
CORRECT MATERIAL PER M-DRAWING		Astm	B221								
CORRECT THICKNESS	N										
PHOTO REQUIRED	YO	11 -1 -1	7700								
CORRECT REF # TO LINK CERT	W N	Heat I	- 3329-	Z							
CORRECT MATERIAL IDENTIFICATION											
CORRECT M# ON THE MATERIAL	N (A)										
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	YA										
DOES THIS REQUIRE AN EXTRUSION REPORT	YN										
CUT SAMPLE PIEC	E OF MA	TERIAL AN	ID PREFOR	M A HARDNE	SS CHECK.						
	REC	ORD RESL	JLTS BELOV	N							
		HRC	HRB	DUR A	DUR D	WEBSTER					
YPE OF MATERIAL											
SIZE OF TEST SAMPLE											
	ING										

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS	SIGNED OFF BY:
DATE:	9-89 <b>JAN 2</b> 7 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

Ω

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QO-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 (RR ASTM B221)

M6061T6B T.TTT X WW WWW

WHERE "T.TTT" = THICKNESS IN INCHES "WW WWW" = WIDTH IN INCHES THICK | WIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

REV B SHEET 1 OF 1 09.07.13 01 06 08 DART AEROSPACE LTD
HAWKESBURY, ONTAR O, CANADA
DRAWING NO
R
M6061T6B
SHEE COPPRIGHT @ 2001 BY DART AEROSPACE LTD 8 B REMOVE DQ-A-25011 OPTION. REFORMAT NOTES, ADD ASTM BZ11/BZ21 (ZN D7-1) 10061-T6 BAR DESCRIPTION 09.07.13 APPROVED MFG APPR. CHECKED DE APPR. DESIGN DRAWN REV

O

PART NUMBER:

**®** 



Order - Sales

Copy

CO00070774

935, Boul. du Håvre Salaberry de Valleyfield (Québec) J6S SL1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Date

CL10001056

Fax: 450-377-5696 Mtl; 514-336-4246 Ext.: 866-456-4242

2018/01/22 2018/01/25

**Delivery date** 

Customer No

038839

Your order No

Processed by

Salesman

Josianne Bourdon

Carrier

**OUELLETTE VALLEYFIELD** 

**Credit Terme** 

Net 30 Days

Shipped to

, Ontario,

	<b>Delivery Route</b>	5		Page	е		1				
- 4 4	Marinta La	<b>a</b> b.	11/10	PCS NB			Internal Use Only				
Product Description	Weight	Qty	U/M	CMD	EXP	B/Q	IN	1	5	C	OUT
FAL-12114-V 2469  J X ZO: HEAT: 33297  TRANSIT ST-JEROME LE 24/01  SURCHARGE ENERGETIQUE  FRAIS_ENERGETIQUE	15.70	20.00	PI_\$CLB	0.00			20 1				

Total Weight (LBS):1 15.70

NIR: R-109516-6

Billed to

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Conditions:

All sold and dedicted insterio's remain the property of "Acer Outlette (act unit payment is made in 1.1, complete and cashed. At lost redictable are at the buyer's superise. The waterarry offered by "Acier Outlette Inc." is the serie as offered and "oncred by the menufacturer and his waterinty is transferred by "Acier Outlette Inc." is the serie as offered and "oncred by the menufacturer and his waterinty is transferred by "Acier Outlette Inc." is the serie as offered and buyer however accepts to respect the Info.ding conditions. Not 30 days from billing dake and the buyer accepts to pay administration changes of 2% per month (24% per annum) on a lipsed waterints oner 30 days. Any editor in the series will tradit to payment by acceptation and premiss to the wide, at his choice to dam for the before due of the repossession of the goods sold. At failing what his document enclosed. Any morthenide that has been damened, out or mid-fied damnat be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:	Verified By :	Delivered By :	Time	Customer's Signature	IY	M	l D

Total (\$CAD)

Deposit Balance 49.87 0.00 49.87

20/Jul/16 113476 NO DE TÉLÉPHONE DUCLENT: R-015478-2 450-963-3693 ACIERS TRANSBEC (1997) LTEE ACIER OUELLETTE 4054, BOUL LE CORBUSIER 22, BOUL J-F KENNEDY **Guillaume Morin** OU-46072 #201 ST-JEROME, QC J7Y 4B6 HO COMMANDE EXTRUDEX: LAVAL, QC H7L 5R2 JP COMEAU 99115 NO CLIENT: NO CLIENT: L-3693-3 LAT 1.250 X .500 NATUREL 6061/T6 99115-1-1A1 377583 495 Sous-Total: 74 495 3 MILLESE + CERT, CONFORMITÉ Test Date.: 14/Jul/16 Mill Test (Tensile Properties of Aluminum) Yield Hardness (Rockwell E) Order No. **Ultimate Tensile Total Elongation** Conductivity % Report No. (ksi) (ks) (%) 92:00 5647 99115-1-1A1 6061 37.6 41.4 21.10 Normes: (ANSI H35.1-1997) & (ASTM B221) Certificate of compliance (Certificat de conformité) Order No. Hardness (Webster) CAST CHEMICHAL COMPOSITION: Cast No. 99115-1-1A1 15 15 33297 VÉRIFICATION DE MATÉRIEL DATE 20/07/16 vérifié par

SIGNATURE

CLIENT:

DATE:

SIGNATURE

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M30.			
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	8"8"		THICKNESS ORDERED: 1.000 THICKNESS RECEIVED: 1.000 SHEET SIZE ORDERED: V/A SHEET SIZE RECEIVED: V/A
DESCRIPTION	(Ch	CR leck (N)	COMMENTS
SURFACE DAMAGE	Y.	W	
CORRECT FINISH	W	N	
CORROSION	Y.	N	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(A)	N	Astm A582
CORRECT THICKNESS	0	N	, , , , , , , , , , , , , , , , , , , ,
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	0	N	Hlat # 620M -440180
ORRECT MATERIAL IDENTFICATION	-	N	
CORRECT M# ON THE MATERIAL	(	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N	
DOES THIS REQUIRE AN		3	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
R	ECORD RES	SULTS BELOV	N		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

EXTRUSION REPORT

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
DAS INSPECTED BY:	SIGNED OFF BY:
DATE: 9-89 JAN 2 7 201	8 DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

2010-02-02 M

REV. B SCALE NTS SHEET 1 OF 1 CP 10.01.05 01.12.20 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
M303R COPYRIGHT @ 2861 BY DART AEROSPACE LTD DS 303 ROUND BAR B REFORMAT DWG, ADD SPECS (ZN D8-1),
A NEW ISSUE NOT FOR LISED! DATE 10.01.05 CHECKED MFG. APPR. APPROVED DESIGN DRAWN REV.

SPECIFICATION CONTROL DRAWING

0

**(a)** 

PURCHASE MATERIAL: AISI 303 SS ROUND BAR MOTE: AISI 304316 NOT ACCEPTABLE) SPECIFICATION: PART NUMBER:

M303RID.DDD ASTM A582

WHERE "D.DDD" = DIAMETER IN INCHES EG. 0.75" ROUND BAR = M303R0.750

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